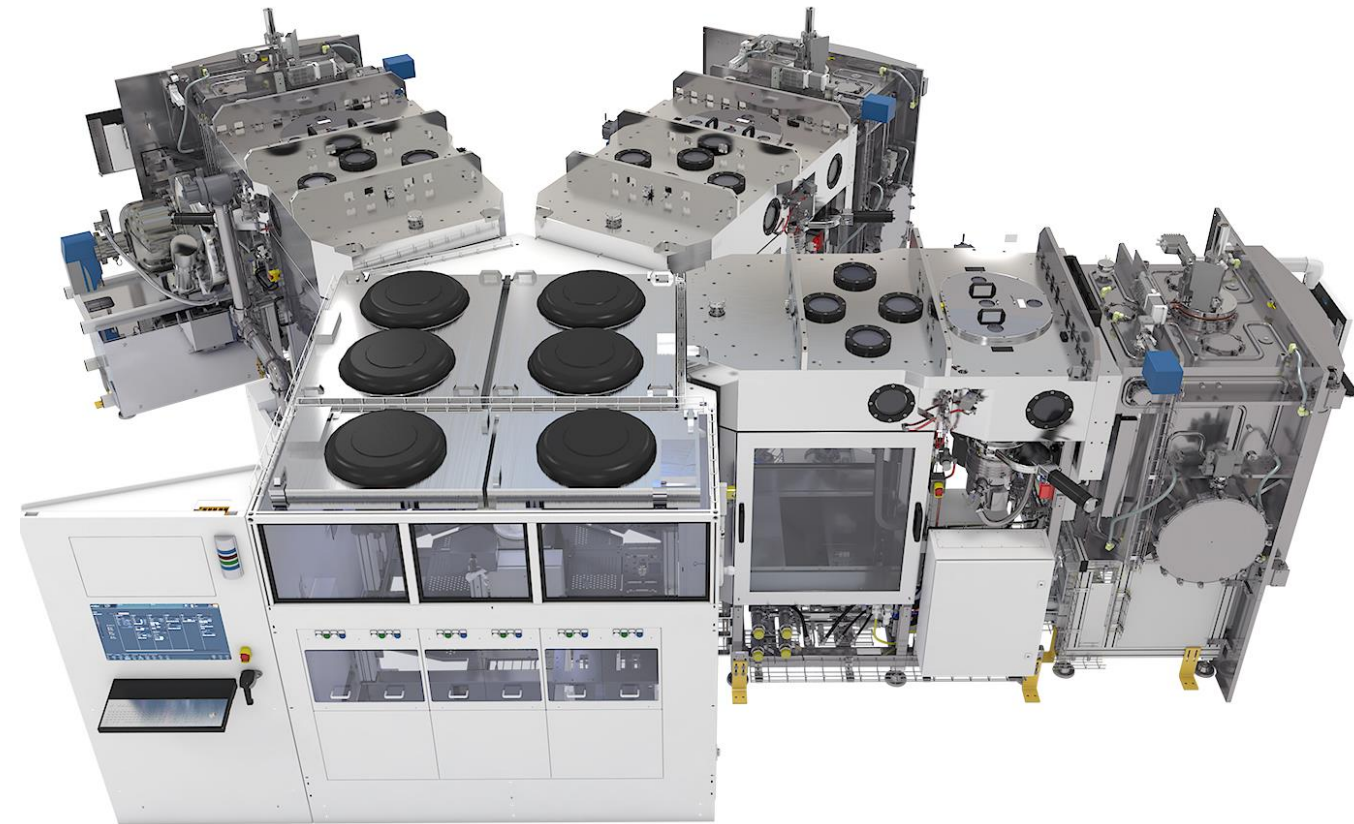


**DRIVING DOWN COST OF OWNERSHIP – New high throughput
“cluster” evaporation production tools for wireless applications**

Fiodar Kurdzesau, SEMICON Europa, München 16-19.11.2021



To show you how new clustered high volume evaporation solutions can :

1. Increase throughput
2. Lower cost of ownership

HEADQUARTERS IN TRÜBBACH, CH GLOBAL HEADCOUNT \approx 500

- System assembly in class ISO7 & ISO8
- 2 levels for final equipment assembly
- Application Lab (ECL) in class ISO6 (customer demo)
- R&D facilities and metrology of $>3000\text{m}^2$





BATCH



BAK

Family of evaporators from 0.5 to 2 metres with wide range of process sources and with "Autoload" options



LLS EVO II

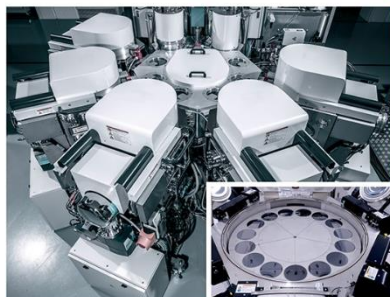
Vertical sputter for metals, dielectrics, and magnetic films



MSP 1232

Batch sputter system for mass production of high precision optical stacks

CLUSTER



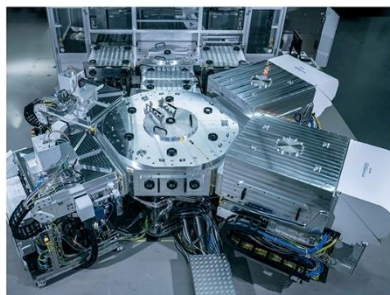
CLUSTERLINE® 200

200mm cluster platform with configuration options for single substrate or batch processing



CLUSTERLINE® 300

300mm cluster platform with configuration options for single wafer or dynamic processing in a batch module



CLUSTERLINE® 600

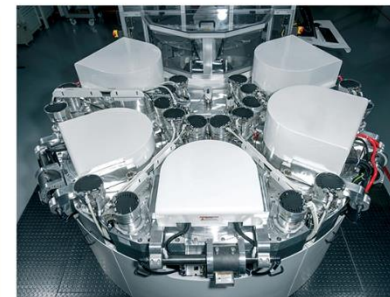
FOPLP & IC substrate manufacturing on a cluster tool for panel handling up to 650x650mm

INLINE



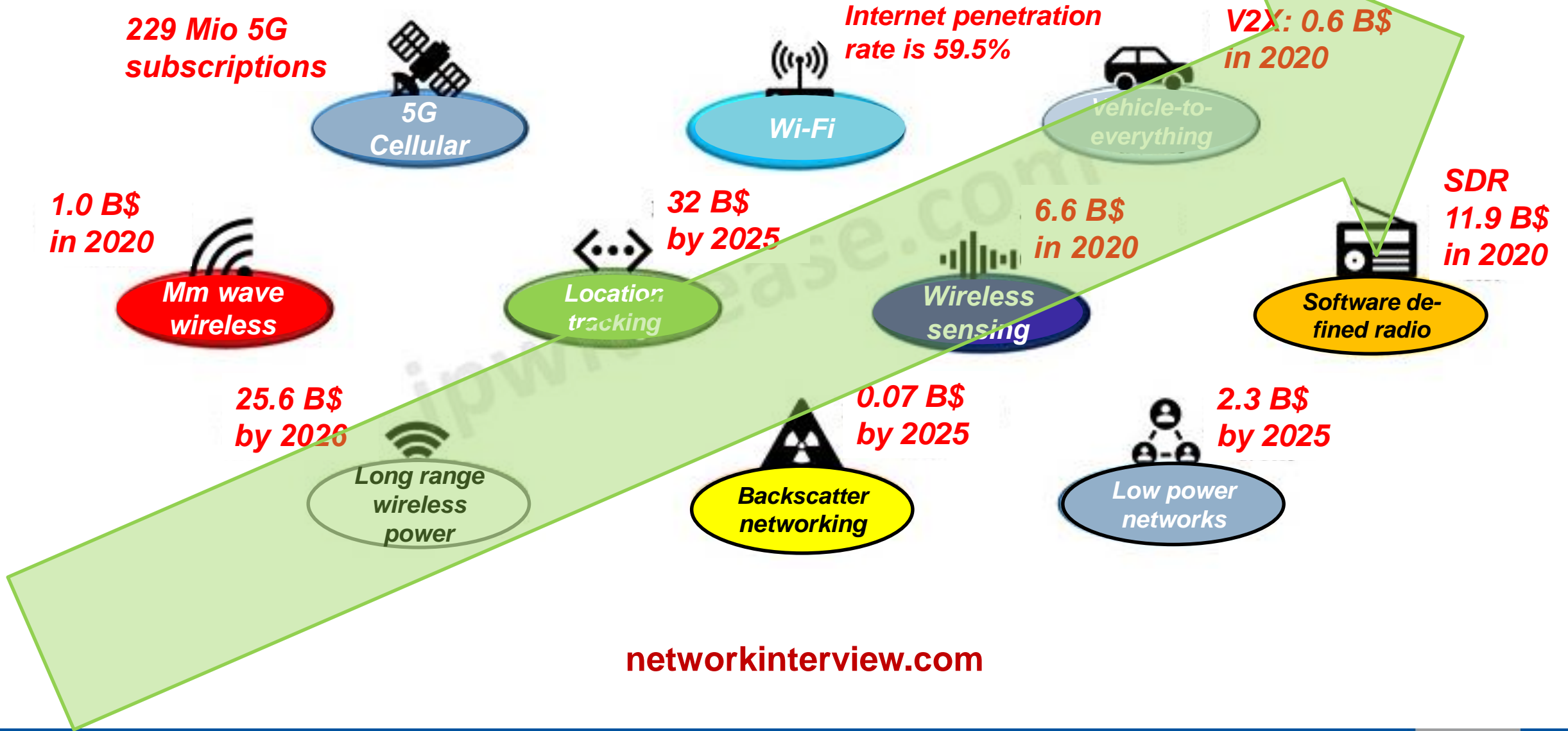
HEXAGON

Your cost advantage in wafer level packaging processes



SOLARIS®

Family of platforms for fully automated high speed inline sputtering in single substrate chambers



networkinterview.com

**Metallization
(Contacts)**

**Lift-off
lithography
(e.g. SAW)**

Evaporation Advantages:

Proven performance
Low temperature
Lift-off geometry
Materials flexibility

Evaporation Limitations:

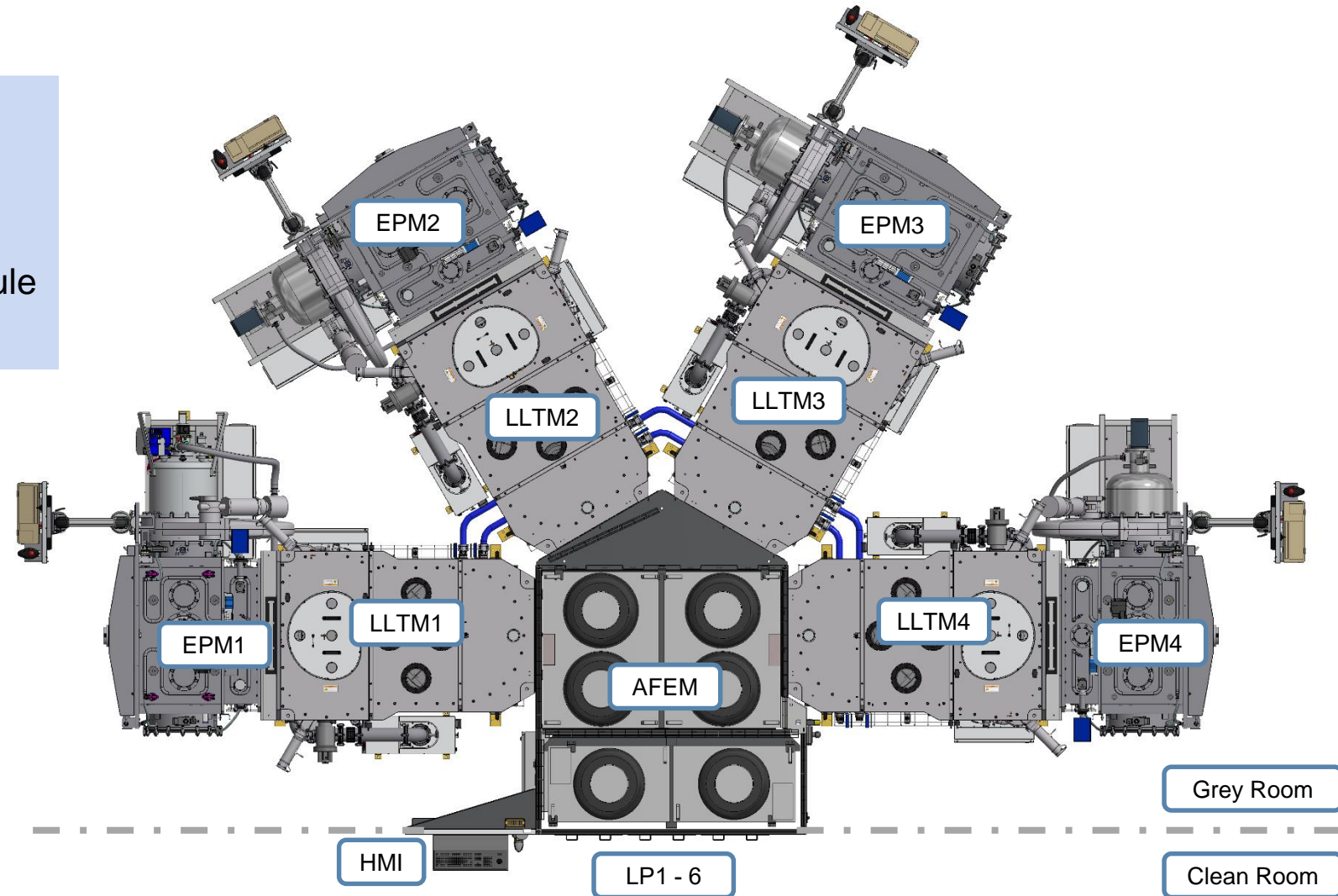
Low degree of automation
Long pumping/venting time

**Insulation
coating**

Tool components

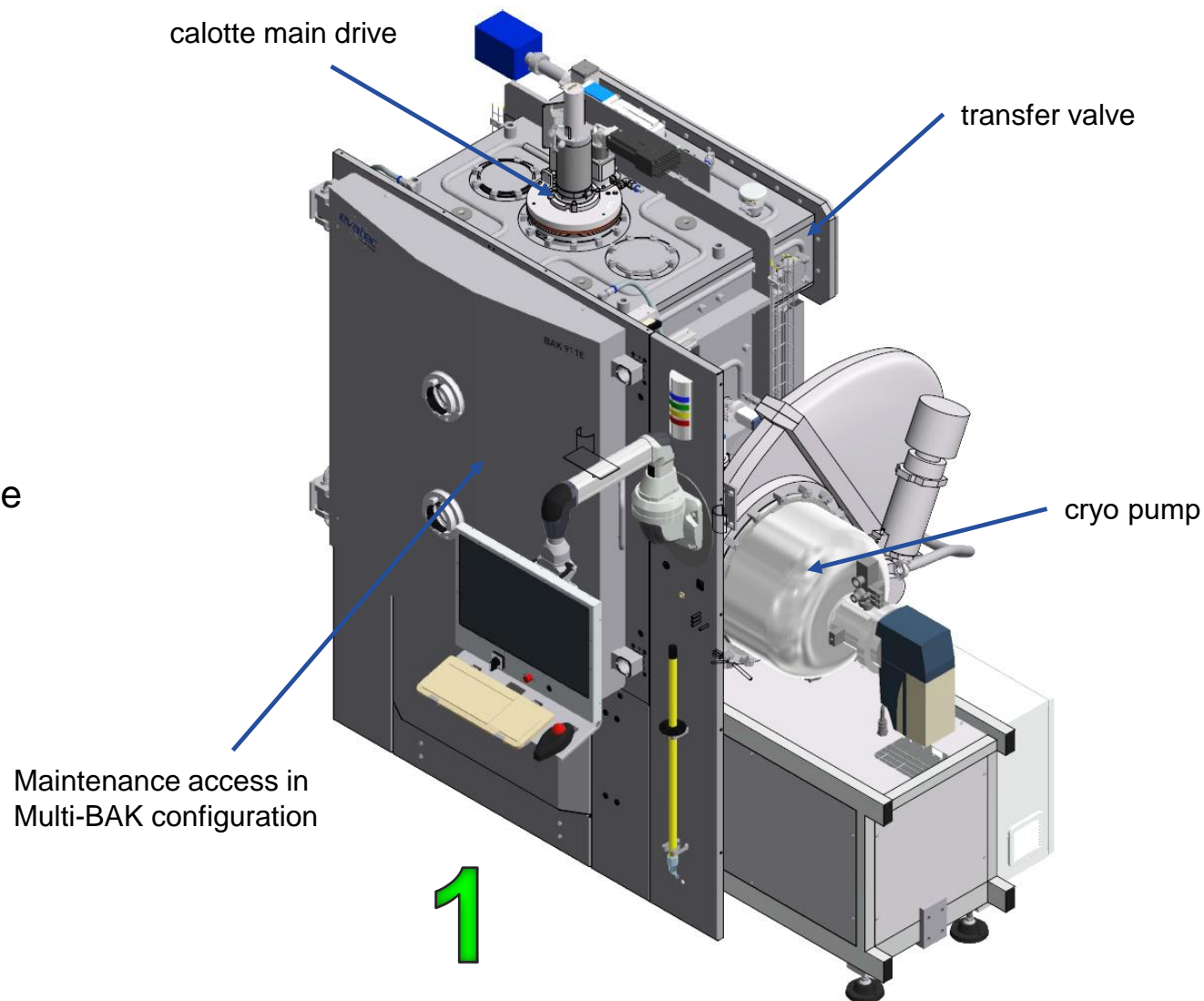
- Evaporation Process Module
- Load Lock Transfer Module
- Atmospheric Front End Module
- Load Ports (atmospheric)

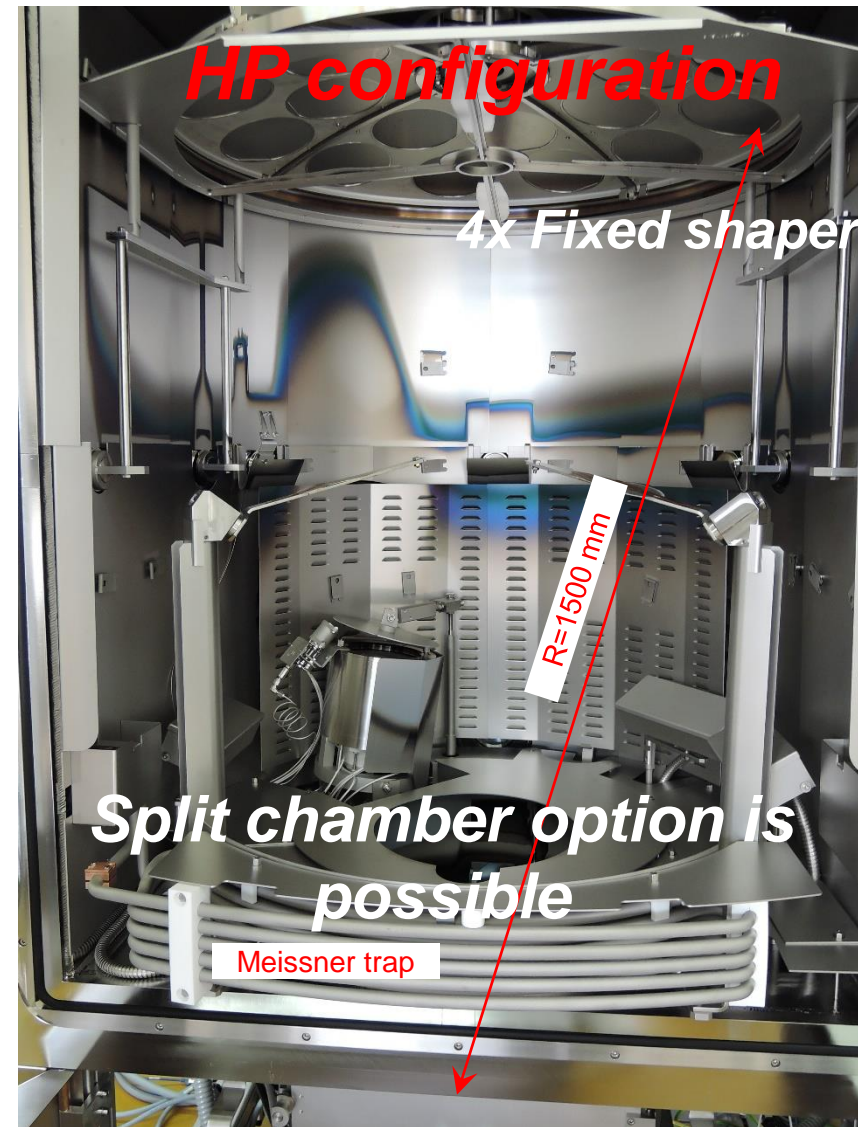
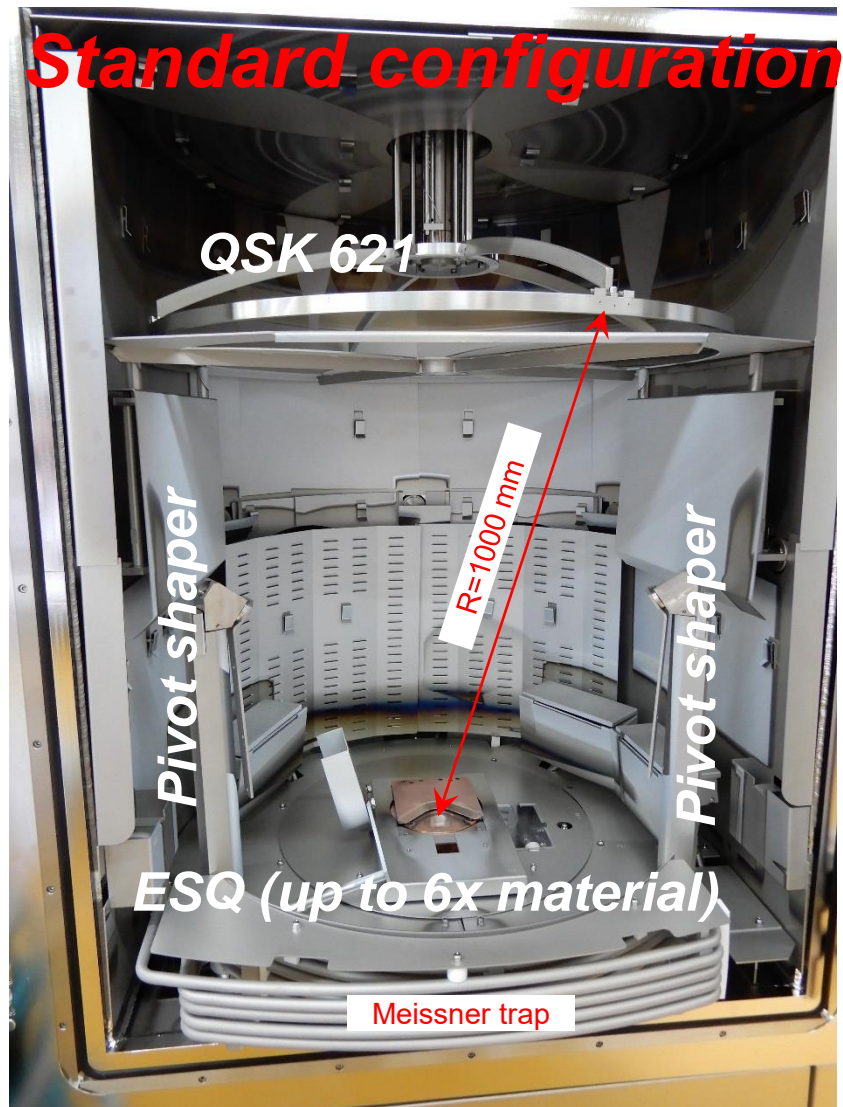
4x1 = > 4



Characteristics

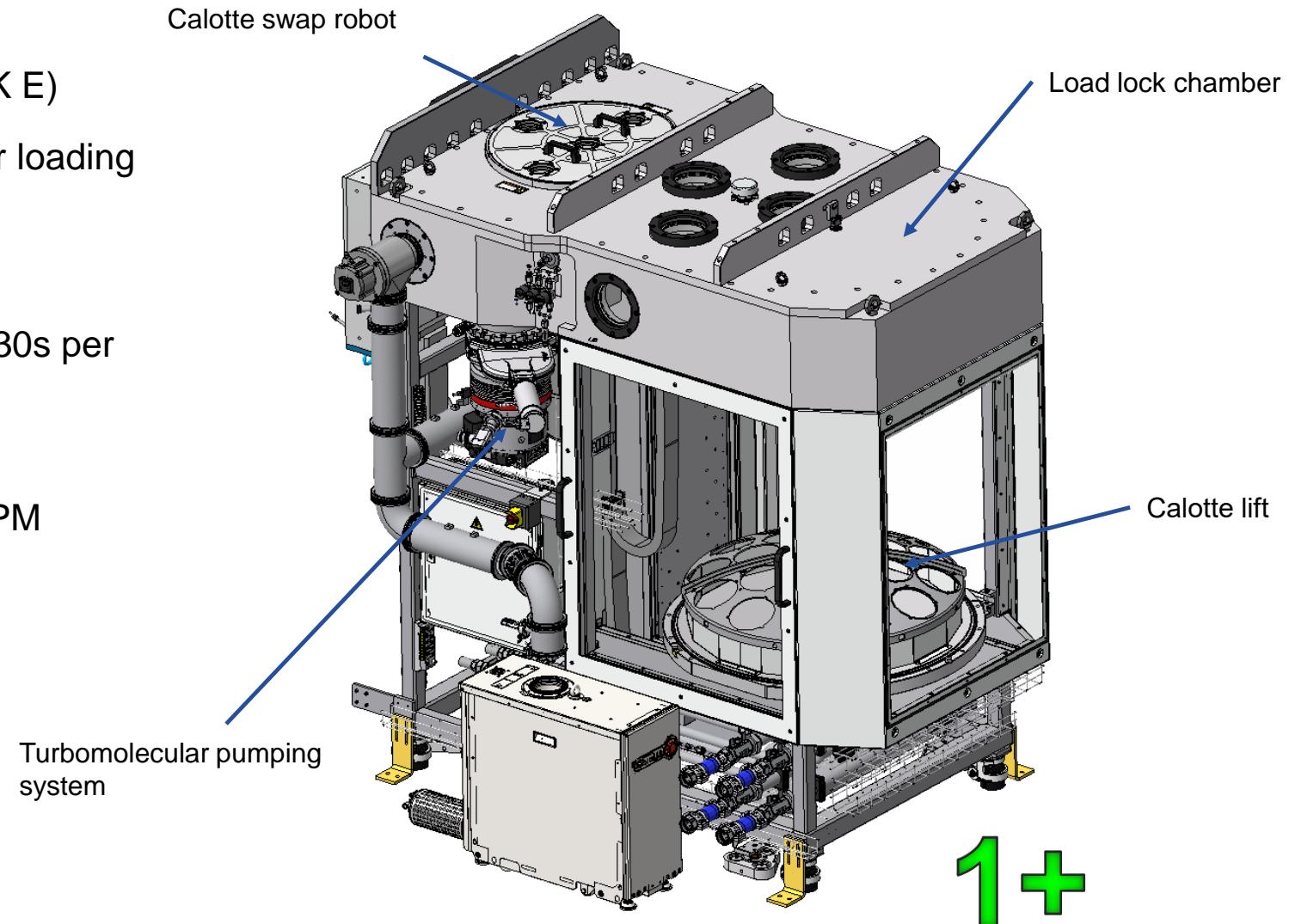
- With 1 cryo pump and optional Meissner
- VAT transfer valve for calotte segment transfer between process chamber and Load lock transfer module LLTM
- SPS control system with PTO software (BAK E)
- Enhanced calotte main drive for very precise calotte rotation/positioning
- Easy maintenance access in grey room
- Automated source material feeding





Characteristics

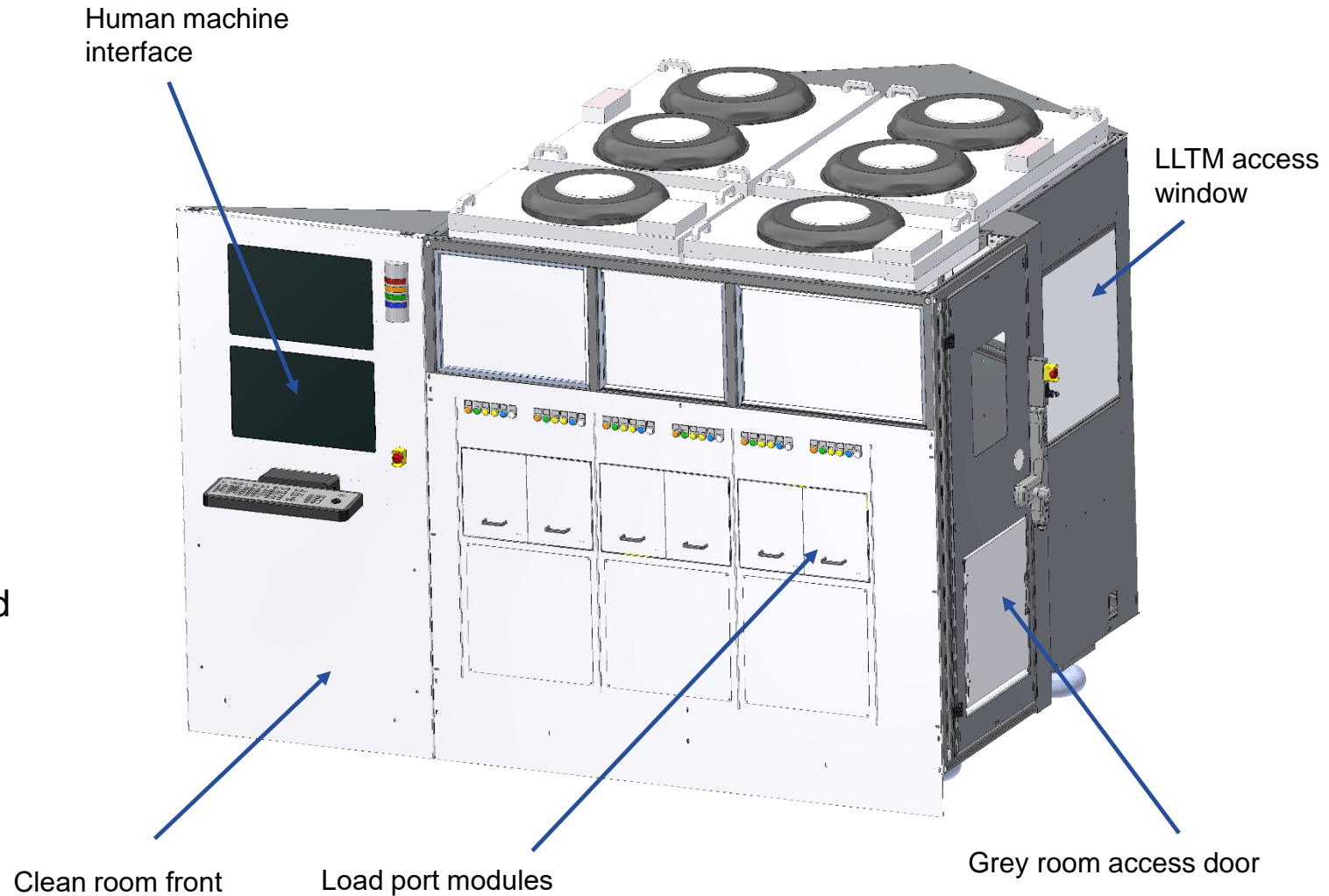
- SPS control system with PTO software (BAK E)
- Calotte lift for automated, atmospheric wafer loading or ergonomic manual loading
- Calotte lift travel time 2 min
- Swap robot to exchange calotte segments (30s per segment swap → 2 min)
- Pumping time before segment transfer to EPM ($p < 1.0 \cdot 10^{-5}$ mbar) is < 25 min
- Base pressure < $1.0 \cdot 10^{-6}$ mbar
- LLTM venting time < 2 min

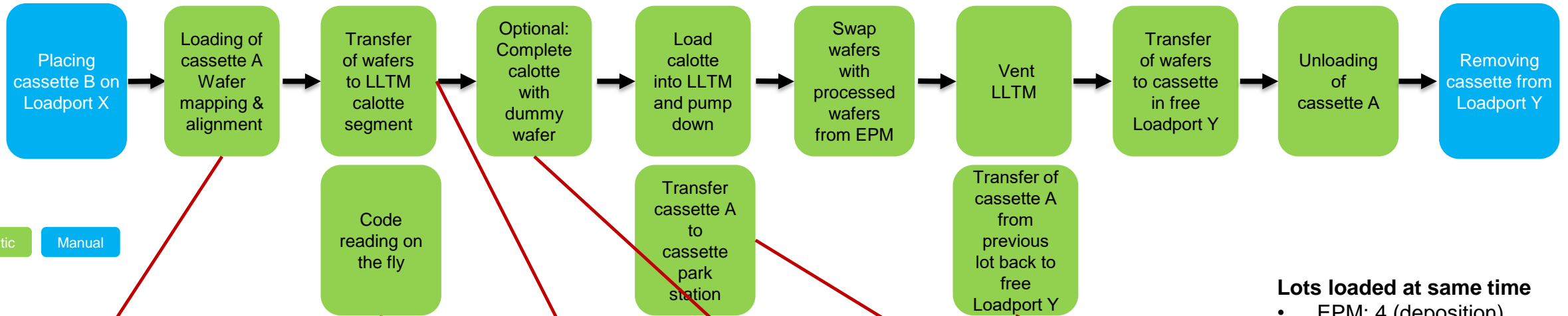


Characteristics

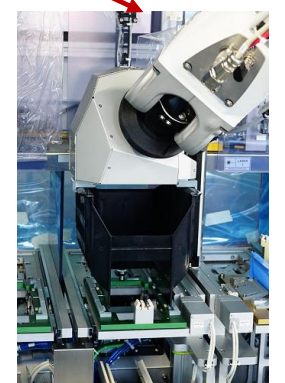
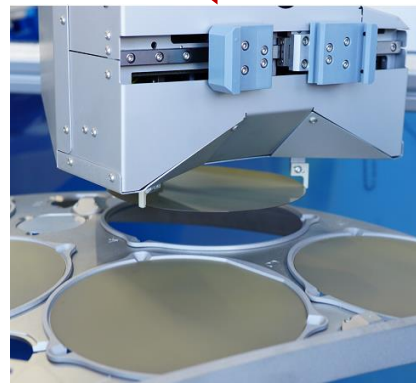
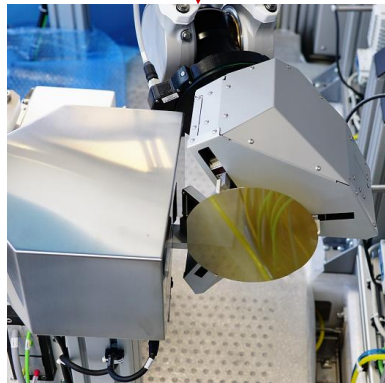
- Separate load ports (LP) for production and monitoring wafer
- Handling of 2", 6" and 8" wafer (edge grip)
- Park positions for empty cassettes
- Central robot to place substrates on segments and handle empty cassettes without tool exchange
- Wafer ID reading on the fly
- Camera observation system for robot monitoring
- Automatic recognition of exact segment and wafer position
- Wafer handling in laminar flow box

- Wafer exchange time < 30s per piece (max throughput ~ 120 wafer per hour)





- Lots loaded at same time**
- EPM: 4 (deposition)
 - LLTM: 4 (pump down)
 - Loadports: max. 3 (waiting)



For a typical stack: Ti/Ni/Ag

Total time per process: 97 min

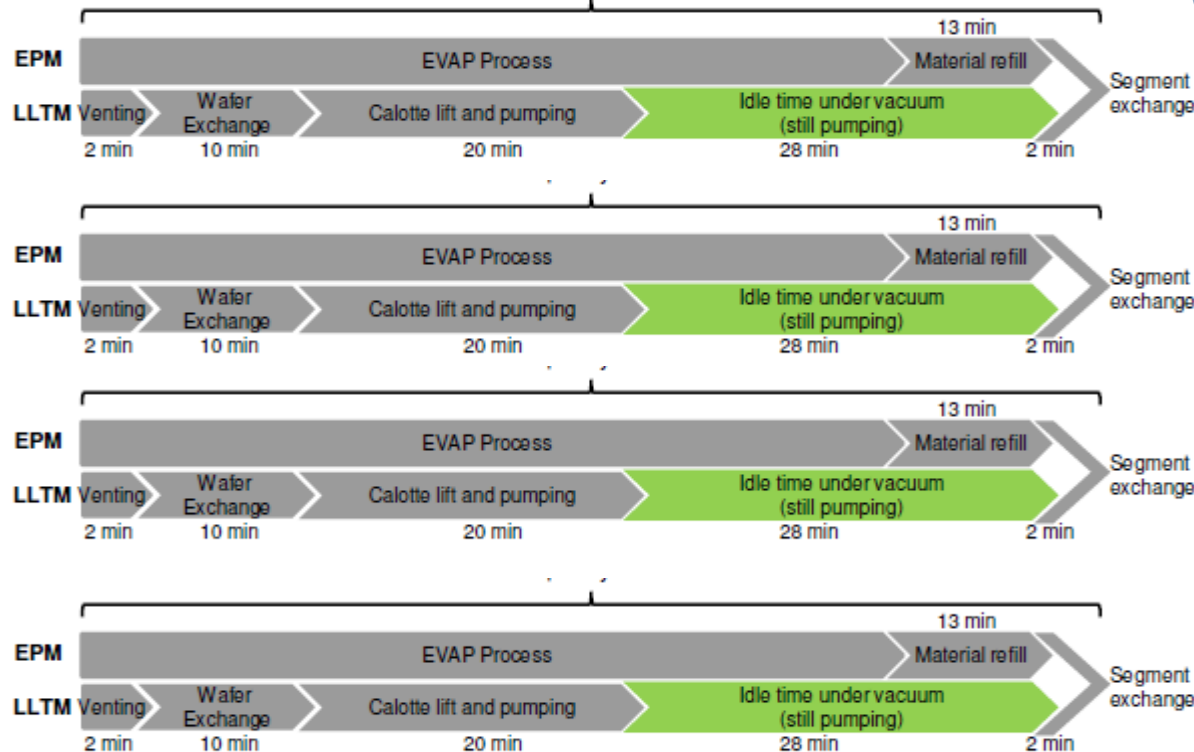
**Manual
Evaporator**



20x6" -> 12.3wph
8x8" -> 4.9wph

Total time per cycle: 62 min

BAK 941E



80x6" -> 75.8wph
32x8" -> 30.3wph

4x1=6.2

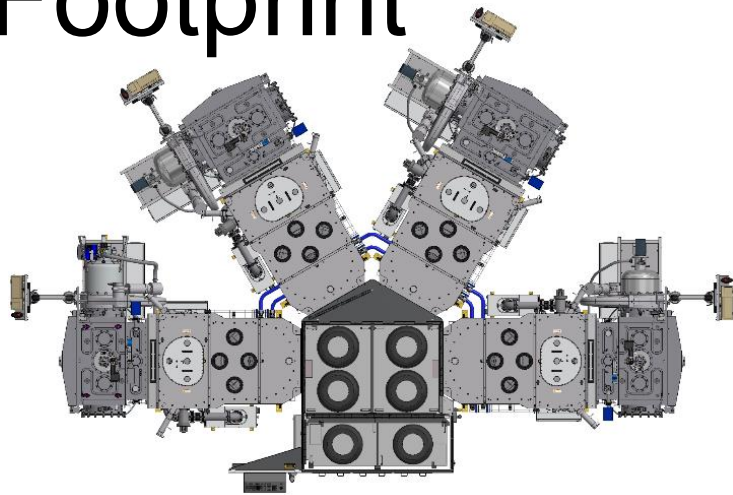
But that's not all.....

...by optimising deposition rates, the choice of source refilling technologies and chamber venting frequency for source refilling / maintenance

We can show you that $4 \times 1 = 10$

Fixed Costs

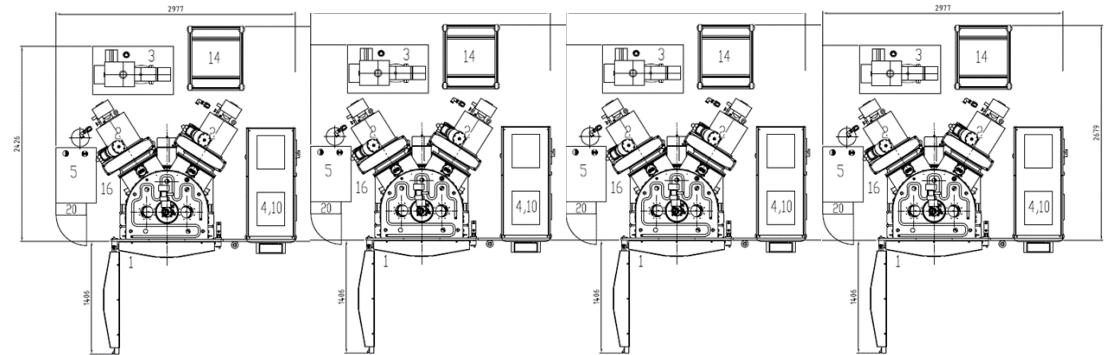
- Tool Investment
- Depreciation
- Footprint



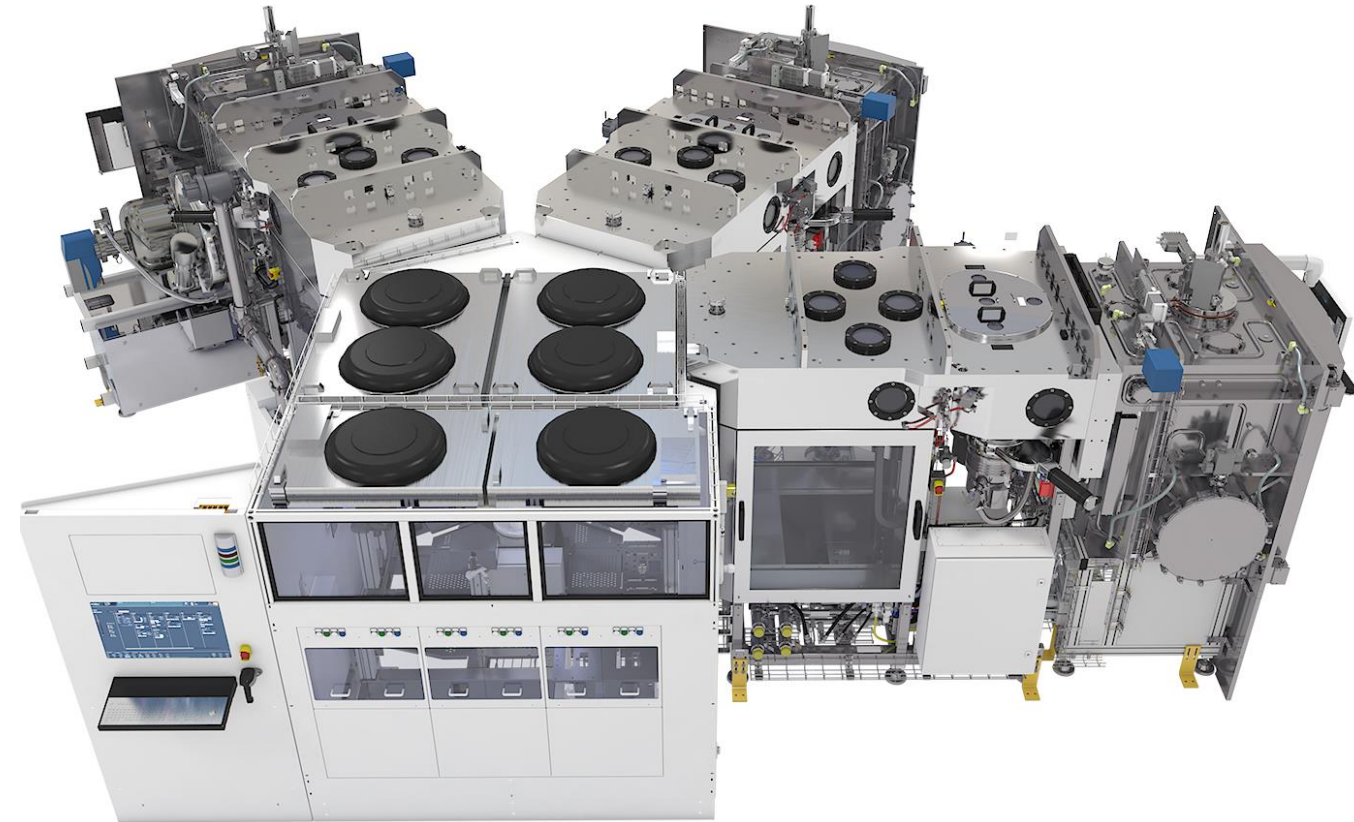
vs.

Recurring Costs

- Manpower
- Maintenance
- Consumables



Reducing cost of ownership by 15-45%



Process and tool benefits

- Improved vacuum and particle performance
- Automatic substrate handling and tracking
- Flexibility in process module configurations
- Deposition of up to 6 different materials in a single PM
- Advanced operation (auto/manual operation)
- A step change in throughput and reduction in cost of ownership comparing compared with similar single chamber evaporation tools for very high volume manufacturing

Want to know more?

Please visit us in hall B1, booth 630



THANK YOU

Want to know more? Please visit us in hall B1, booth 630